From Project to Jobsite

VHDRS<sup>®</sup> CarFib



Certified Quality System since **FEBRUARY 1993** 

## **TecnoFib C390**

## **REINFORCEMENT SYSTEM WITH CARBON FIBRE FABRICS**

**Description** Fabric of carbon macro-fibres, one-directional, hot-welded warp, with very high elasticity modulus.

Advantages and The mechanical performance of the reinforcement system Tecnofib C390 shows a typical linear elastic behaviour till break. The tolerated static load applied, shall be 1/3 of the tensile strength of the fibre.

## Fields of use Main applications:

- Reinforcement of pillars in reinforced concrete.
- Reinforcement of supporting beams in reinforced concrete, wood or steel.
- Restoration of vaults and masonry.
- Recovery of arches and arcades.
- Reinforcement of water pipes and reservoirs.
- Recovery of structures with seismic damages.
- Reinforcement of galleries
- **Method of use** The product is applied to the surface of the structural elements to be reinforced, by mean of epoxy adhesives (TECNOEPO 701 UNIC).

The installation of the fibre tissue with the adhesive can be made only after a thorough preparation of the substrate, using sand or grid-blasting, in order to remove all dust and incoherent parts. When the substrate is deteriorated or, in order to improve adhesion properties of the system, it is advisable to apply epoxy putty (TECNOEPO R) to level and repair the surface. The installation of the fabric has to start by the application by roller or brush of an epoxy primer, about 0,800 kg/m<sup>2</sup>, on the internal contact substrate of the fibre. Position the fibres, and roll with a special roller to release air and to allow the penetration of the resin into the fibre tissue. For consecutive layers, follow the same procedure, starting

with the epoxy adhesive application. The curing depends on the reticulation time of the epoxy resin and it is linked to the climatic conditions like temperature and humidity. In particular, applications at temperature lower than  $+10^{\circ}$ C, and at high relative humidity should be avoided. In case of application at temperatures below  $+10^{\circ}$ C, and in order to have a pot life of the epoxy adhesive not too much delayed, it is advisable to heat slightly the environment.

**Remarks** The positioning of the fibre must follow the directions of the design therefore inter-crossed positioning of the tissue, will contribute to a particular an-isotropic behaviour in the reinforcement.

Packaging Rolls of 100 linear meters, width 20 or 50 cm

Technical • characteristics •

Tensile strength: 4800 MPa

Main mechanical characteristic: high elasticity modulus

- (typical values) Elasticity modulus at tensile strength: 390 GPa
  - Elongation: 1,2 %
  - Density: 1,8 g/cm<sup>3</sup>
  - Weight: 300/400 g/m<sup>2</sup>
  - Fabric thickness: 0,167 / 0,222 mm

**Safety** Read carefully the safety indications on the packaging, or consult the relevant Material Safety **indications** Data Sheet of this product.

The above information is based on our best experiences and lab results and on results of the application of the product in various fields. Tecnochem Italiana is not responsible for negative performances due to not proper use of the product or for defects due to elements not connected with the quality of the product included wrong storage. Technical characteristic in this technical data sheet are up-to-dated periodically. Revision date of this technical data sheet product in results or this data sheet sheet are up-to-dated periodically. Revision date of this technical data sheet updated in real time.

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